

the **ONSRUD** advantage

# BORING BITS

## 72-000 SERIES

- **For Boring Heads and Gang Drills**
- **Burr Free Holes**
- **Long Tool Life**



Hinge Bit

Through Hole

Brad Point

**HINGE BIT** – This 35mm carbide tipped bit is designed to produce a flat bottom hole with clean edges for hinge mounting.

PART #	CED	SHANK	OAL
72-097	35	10	57

the  
**ONSRUD**

a d v a n t a g e

more than just cutting tools

ONSRUD CUTTER LP

800 Liberty Drive • Libertyville, IL60048, USA  
Phone 800.234.1560 • Fax 847.362.5028

[www.onsrud.com](http://www.onsrud.com) • [www.plasticrouting.com](http://www.plasticrouting.com)

**LMT** • Leitz Metalworking Technology Group

Onsrud now offers a line of brad point, through hole, and hinge bits for the wood market. The drills are made of solid carbide and mounted on high speed steel shanks to fit industry standard boring heads or gang drills. The different styles are available in RH or LH rotation and in 57mm or 70mm lengths. The descriptions below will explain the point designs.

**Material:** Solid Wood  
Composite Wood  
Laminated Wood

**BRAD POINT** - designed to produce a blind hole while preventing fraying on the top edge.

Right Hand Rotation

PART #	CED	SHANK	OAL	PART #	CED	SHANK	OAL
72-001	3	10	57	72-021	3	10	70
72-005	5	10	57	72-025	5	10	70
72-009	6	10	57	72-029	6	10	70
72-013	8	10	57	72-033	8	10	70

Left Hand Rotation

PART #	CED	SHANK	OAL	PART #	CED	SHANK	OAL
72-002	3	10	57	72-022	3	10	70
72-006	5	10	57	72-026	5	10	70
72-010	6	10	57	72-030	6	10	70
72-014	8	10	57	72-034	8	10	70

**THROUGH HOLE** (60° POINT) – produces a through hole and reduces fraying on the entry and exit edges of the hole.

Right Hand Rotation

PART #	CED	SHANK	OAL	PART #	CED	SHANK	OAL
72-053	3	10	57	72-075	3	10	70
72-057	5	10	57	72-079	5	10	70
72-061	6	10	57	72-083	6	10	70
72-065	8	10	57	72-087	8	10	70

Left Hand Rotation

PART #	CED	SHANK	OAL	PART #	CED	SHANK	OAL
72-054	3	10	57	72-076	3	10	70
72-058	5	10	57	72-080	5	10	70
72-062	6	10	57	72-084	6	10	70
72-066	8	10	57	72-088	8	10	70