

THINK SPECIALTY COMPOSITE MILLING

68-200 SERIES



PCD Roughing & Finishing Tool

SERF (Sinusoidal Edge Rougher Finisher) design provides the benefits of a roughing mill with the edge quality of a finishing mill in a Polycrystalline Diamond double-flute tool on solid-carbide body.

The unique SERF geometry results in reduced impact forces during the cut resulting in longer tool life, less cutting force, greater feed rates and reduced noise.

Edge finish in fibrous composite materials is improved due to the overlapping sinusoidal edge pattern which is designed to impart a fiber shearing action during the cut.

Usage: Carbon Fiber, G-10 and other Fiberglass

PRODUCT OFFERING

PART #	CED	CEL	SHANK	OAL
68-210	¼	¾	¼	3
68-213	¼	¾	¼	3
68-216	¼	1	¼	3½
68-220	¾	¾	¾	3
68-223	¾	¾	¾	3
68-226	¾	1	¾	3½
68-230	½	¾	½	4
68-233	½	1	½	4
68-236	½	1¼	½	4



THINK ONSRUD

ONSRUD CUTTER LP
800 Liberty Drive
Libertyville, IL60048, USA
Phone 800.234.1560
Fax 847.362.5028
www.onsrud.com
www.plasticrouting.com



Leitz Metalworking Technology Group